



BS Multi 450 / *750 Servo punch machine



The BSM 750 Servo with integrated front trim lends the booklet its final form.

Front trim, head and foot trim, and blank separation are performed in one operation.



Technical details

Capacity	max. 7'000 cycles/h (depending on format and quality)
Drive	servo motor, 3,5 kW
Feed	adjustable belt transfer with lower and upper belts
Feed length	900 or 450 mm
Feed swivel area	900 mm length = 540 - 940 mm 450 mm length = 760 - 940 mm
Exit height	940 mm
Working width	max. 450 mm / *680 mm
Format	see separate data sheet format sizes format sizes
Max. product thickness	perforation up to 2 mm, filing-hole punching up to 5 mm, cutting up to 5 mm, die-cutting up to 2 mm (depending on format and quality)
Product alignment	attachment for filing-hole and cutting tools, profile insert for perforating-tools
Timing control	pulse-independent by photo cell
Tool attachment	attachment for filing-hole and cutting tools, profile insert for perforating-tools, attachment for die-cutting-tools
Compressed air	6 bar (provided on site)
Transportable with	pallet truck
Space requirement	approx. 1'800 oder 1'350 x 1'100 mm / *1'200 mm (L x B)
Weight	approx. 800 kg / *1'350 kg
Power supply	3 x 400VAC / N / PE / 50/60Hz / 32A
Belt drive	1 x 750 W, 1 x 400 W Servo

Accessory

- Cutting equipment
- Die-cutting equipment
- Hole punching systems